



(4) Ship JUNE 6

Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2282-7

Job Sheet 176784



Part No: D2282-7

Job Qty: 100 ea

Part Name: Tube



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/1/18

Job Tracking No:

Due Date: 5/14/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP Rev:A Removed from 9 Digit 05-12-02 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	100 Ea		5/14/18	0.00	0.00	Start Up Machining		✓ 18/5/18
100	Hardinge	100 pcs		5/14/18	0.02	2.61	Hardinge		↓
120	QC	100 pcs		5/14/18	0.00	0.00	QC8		mmc 18/5/18
130	Packaging	100 pcs		5/14/18	0.00	0.00	Packaging3		BC
140	QC21-SA	100 Ea		5/14/18	0.00	0.00	QC21		

Part Op 100 - 1-Turn as per Dwg D2282 and Folio FA190
Descriptions: 130 - ***STOCK IN LARGE FAB***

DAS
21
9-80

MAY 15 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304P0.675W.091	304/316 Pipe .675 OD x .091 Wall Thickness	6.6600 ft (.0666 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304P0.675W.091	7	59	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Handle Tube	0.795Inches ± 0.010	0.805 0.785		
2	Handle Tube	0.493Inches ± 0.010	0.503 0.483		
3	Handle Tube	0.675Inches ± 0.010	0.685 0.665		

Plex 5/1/18 8:29 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval	
Description Work Order Deviation		Disposition			

FAULT CATEGORY

☐ Defect ☐ Delete/Unqualified ☐ Incomplete/Unclear	☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center	☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence
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Container No: S071592

Part: D2282-7

Job No: 176784

Serial No/Batch: S071592

Revision: _____

Inspector: _____

Date: 05/15/18

Past Expiry Date ☐

Misidentified ☐

Past Due ☐

☐ OTHER :

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 www.dartaerospace.com

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